

Heat and Mass Transfer (DI05019071)

Complete Lecture Deck

Milav Dabgar

Lecturer, GP Palanpur

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Numerical examples on Heat Exchangers (Part 1)

- Course: Heat and Mass Transfer (DI05019071)
- Unit 4: Heat exchanger
- Lecture 39: Numerical examples (LMTD Method)

Lecture Agenda

- 1. Problem Solving Strategy
- 2. Recap of Key Formulas (Energy Balance & LMTD)
- 3. Example 1: Parallel Flow Heat Exchanger
- 4. Example 2: Counter Flow Heat Exchanger
- 5. Comparison and Discussion

Problem Solving Strategy

- Step 1: Identify the flow arrangement (Parallel, Counter, Cross, etc.).
- Step 2: Note down given values (mass flow rates, specific heats, inlet/outlet temperatures, U).
- Step 3: Perform an overall energy balance to find any missing temperatures: $Q = m_h C_{ph} \Delta T_h = m_c C_{pc} \Delta T_c$.
- Step 4: Calculate temperature differences at both ends (ΔT_1 , ΔT_2).
- Step 5: Calculate LMTD (ΔT_m).
- Step 6: Use $Q = U * A * \Delta T_m$ to find the unknown (Area, U , or Q).

Recap of Key Formulas

- Energy Balance: $Q = m_h * C_{ph} * (T_{h,in} - T_{h,out}) = m_c * C_{pc} * (T_{c,out} - T_{c,in})$
- Heat Transfer Rate: $Q = U * A * \Delta T_{lm}$
- LMTD Formula: $\Delta T_{lm} = (\Delta T_1 - \Delta T_2) / \ln(\Delta T_1 / \Delta T_2)$
- For Parallel Flow:
 - - $\Delta T_1 = T_{h,in} - T_{c,in}$
 - - $\Delta T_2 = T_{h,out} - T_{c,out}$
- For Counter Flow:
 - - $\Delta T_1 = T_{h,in} - T_{c,out}$
 - - $\Delta T_2 = T_{h,out} - T_{c,in}$

Example 1: Problem Statement (Parallel Flow)

- Water ($C_p = 4.18 \text{ kJ/kg.K}$) enters a parallel flow heat exchanger at 15°C at a rate of 0.5 kg/s .
- It is heated by hot oil ($C_p = 2.1 \text{ kJ/kg.K}$) entering at 100°C at a rate of 0.8 kg/s .
- The overall heat transfer coefficient is $350 \text{ W/m}^2.\text{K}$.
- The outlet temperature of the oil is 60°C .
- Find: (a) The rate of heat transfer, (b) Outlet temperature of water, (c) The surface area of the heat exchanger.

Example 1: Solution Step 1 & 2

- Step 1: Calculate Heat Transfer Rate (Q)
- $Q = m_{\text{oil}} * C_{p,\text{oil}} * (T_{\text{oil,in}} - T_{\text{oil,out}})$
- $Q = 0.8 \text{ kg/s} * 2.1 \text{ kJ/kg.K} * (100 - 60) \text{ K}$
- $Q = 0.8 * 2.1 * 40 = 67.2 \text{ kW (or 67,200 W)}$
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- Step 2: Find Outlet Temperature of Water ($T_{\text{c,out}}$)
- $Q = m_{\text{water}} * C_{p,\text{water}} * (T_{\text{c,out}} - T_{\text{c,in}})$
- $67.2 = 0.5 * 4.18 * (T_{\text{c,out}} - 15)$
- $T_{\text{c,out}} - 15 = 67.2 / 2.09 = 32.15^{\circ}\text{C}$
- $T_{\text{c,out}} = 47.15^{\circ}\text{C}$

Example 1: Solution Step 3 & 4

- Step 3: Calculate ΔT_1 and ΔT_2 for Parallel Flow
- $\Delta T_1 = T_{h,in} - T_{c,in} = 100 - 15 = 85^\circ\text{C}$
- $\Delta T_2 = T_{h,out} - T_{c,out} = 60 - 47.15 = 12.85^\circ\text{C}$
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- Step 4: Calculate LMTD
- $\Delta T_{lm} = (85 - 12.85) / \ln(85 / 12.85)$
- $\Delta T_{lm} = 72.15 / \ln(6.615)$
- $\Delta T_{lm} = 72.15 / 1.889 = 38.19^\circ\text{C}$

Example 1: Final Calculation

- Step 5: Calculate Surface Area (A)
- Formula: $Q = U * A * \Delta T_{lm}$
- Rearranging for A: $A = Q / (U * \Delta T_{lm})$
- Substitute values (ensure Q is in Watts):
- $A = 67,200 \text{ W} / (350 \text{ W/m}^2.\text{K} * 38.19 \text{ K})$
- $A = 67,200 / 13366.5$
- Area (A) = 5.03 m^2

Example 2: Problem Statement (Counter Flow)

- Let's use the same fluids, temperatures, and flow rates, but arrange the exchanger in Counter Flow.
- Oil: Inlet = 100°C , Outlet = 60°C . Q is still 67.2 kW.
- Water: Inlet = 15°C , Outlet = 47.15°C .
- $U = 350 \text{ W/m}^2\cdot\text{K}$
- Find: The surface area of the heat exchanger in counter-flow arrangement.
- Compare this area to the parallel flow case.

Example 2: LMTD Calculation

- Calculate ΔT_1 and ΔT_2 for Counter Flow:

- $\Delta T_1 = T_{h,in} - T_{c,out}$

- $\Delta T_1 = 100 - 47.15 = 52.85^\circ\text{C}$

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- $\Delta T_2 = T_{h,out} - T_{c,in}$

- $\Delta T_2 = 60 - 15 = 45^\circ\text{C}$

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- Calculate LMTD:

- $\Delta T_{lm} = (52.85 - 45) / \ln(52.85 / 45)$

- $\Delta T_{lm} = 7.85 / \ln(1.174)$

- $\Delta T_{lm} = 7.85 / 0.1608 = 48.81^\circ\text{C}$

Example 2: Final Area & Comparison

- Calculate Area:
- $A = Q / (U * \Delta T_{lm})$
- $A = 67,200 / (350 * 48.81)$
- $A = 67,200 / 17083.5 = 3.93 \text{ m}^2$
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- Comparison:
- Parallel Flow Area = 5.03 m^2
- Counter Flow Area = 3.93 m^2
- Counter-flow requires ~22% less surface area for the exact same duty.

Summary

- The LMTD method is straightforward when inlet and outlet temperatures are known or easily found via energy balance.
- Care must be taken to define ΔT_1 and ΔT_2 correctly based on the flow arrangement.
- Counter-flow configurations always yield a higher LMTD than parallel-flow for the same temperatures, resulting in a smaller required area.

Next Lecture Preview

- Topic: Numerical Examples on Heat Exchangers (Part 2)
- Key topics:
 - - What happens when we don't know the outlet temperatures?
 - - Introduction to the Effectiveness-NTU method for problem-solving.
 - - Solving cross-flow and shell-and-tube problems.